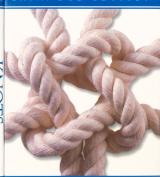


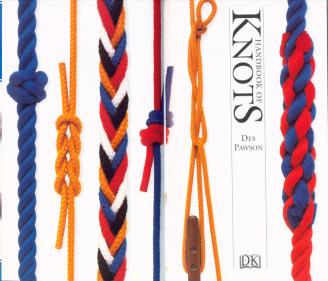




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SPLICES & WHIPPINGS

INTRODUCTION How to Use This Book

Knots have been present at every stage of human progress, from their early use in making shelters and weapons to the sailor's dependence on knots in the great age of overseas exploration. During reliable, safe, and effective when tied and used correctly,

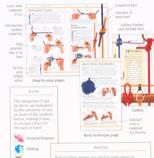
TVING KNOTS SUCCESSFULLY

also included in this section, and it is essential

described may be



To select a knot, first identify the knot family that is most appropriate for





ROPE CONSTRUCTION

p ope is made of short fibres spun into yarn, which is made into I flat or twisted strands. These strands are then twisted or braided to make the finished rope. This final stage of the construction of a determine the texture, flexibility, stretch, and durability of the rope, as well as the way it handles when it is used to tie knots.

THREE-STRAND (LAID) ROPE

Three-strand, or laid, rope is made from yarns twisted together in one



BRAIDED ROPE

The majority of modern rope is made by braiding or plaiting yarns together.



MULTIPLAIT (SQUARE-PLAIT) ROPE

HOLLOW BRAID

BRAID ON BRAID











ROPE MATERIALS

The properties of a rope are determined by the material from and natural materials is used in rope-making, giving different ropes

SYNTHETIC ROPE

Cince the invention of nylon in the 1930s, a number of types of synthetic Ofibre have been used to make ropes that are stronger, lighter, and more

Monofilament Polypropylene

Staple-Spun Polypropylene



POLYPROPYLENE ROPE

POLYESTER ROPE







NYLON ROPE

NEW MATERIALS (PBO) are new inventions. Quite



HMP Braided Fishing Line

I ntil the 20th century, all rope was made from natural fibres derived from pleasing but has a tendency to decay and become brittle. The following natural



NATURAL ROPE

COIR







SIGNI

MANILA





PROPERTIES OF ROPE MATERIALS

or line, show.	or line, showing its minimum finating law when high-risk conditions. Always check that a rope is rope for splices and knots so that they hold well.	high-risk condition	ons. Always che	ok that a rope	is ro	pe for splices ar	id knots so that th	hey hold well.
SHAL	CONSTRUCTION/Size	BREAKING LOAD STRETCH FLOATS DURABILITY SPLICEABILITY KNOT-HOLDING MAIN USES	STRETCH	FLOATS	DURABUTY	SPLICEABILITY	KNOT-HOLDING	MAIN USES
ROPYLENE								
BELLATED	SELLATED three-strand (12 mm)	1,470 kg	medium	Sac	fair	pood	pood	all/imitates hemp
DNOFILAMENT	ONOFILAMENT three-strand (12 mm)	1,990 kg	medium	sak	fair	fair	fair	fair fishing
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	CONSTRUCTION/Size	BREAKING LOAD	STRETCH	FLOATS	DURABILITY	SPLICEABILITY KNOT-HOLDI	KNOT-HOLDI
TENE							
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TIAMENT	three-strand (12 mm)	1,990 kg	medium	Sak	fair	fair	fair
LAMENT	three-strand (12 mm)	1,990 kg	medium	Sali	fair	pood	pood
NT.	three-strand (12 mm)	1,990 kg	medum	yes	boot	pood	pooli
Sprun -	three-strand (12 mm)	1,990 kg	medium	Sali	fair	pood	pool
	three-strand (12 mm)	2,230 kg	medium	00	pood	fair	pood
	braid-on-braid (12 mm)	2,400 kg	medium	000	pood	boot	pood
	three-strand (12 mm)	2,940 kg	medium/high	00	pood	fair	pood
	braided cover, twisted core (12 mm)	2,940 kg	medium	00	pood	Some	pood
	multiplait (12 mm)	2,940 kg	medium/high	00	pood	bood	pood
	monofilament fishing line (0.4 mm)	12 kg	nome	000	pood		good (fishing la
	braided core, polyester cover (12 mm)	24 00C9	low	00	tot	neey poor	poor
	braided core, polyester cover (12 mm	5,320 kg	low	Sal	pood	very poor	fair
	braided fishing line (0.4 mm)	37 kg	none	cou	pood	some	fair
	three-strand (12 mm)	167 kg	wery high	SDÉ	boot	pood	pood
	three-strand (12 mm)	268 kg	pid	00	nest book	fair	pood
	three-strand (12 mm)	936 kg	medium/high	ou	neary poor	pood	pood
	thee-stand (12 mm)	1,050 kg	medium/high	OU	boot	pood	pooli
	three-strand (12 mm)	1,165 kg	modium/high	OUI	book	pood	pood

SPALENE		
LLATED	three-strand (12 mm)	1,47
DFILAMENT	three-strand (12 mm)	1.99
DPILAMENT	three-strand (12 mm)	1,99
FILM	three-strand (12 mm)	1.99
NNS-31	three-strand (12 mm)	1.99
NSR.	three-strand (12 mm)	220
	braid-on-braid (12 mm)	2,40
	throat-strangl (12 mm)	2.98

1,470 kg 1,990 kg 1,990 kg 1,990 kg 2,200 kg 2,290 kg 2,990 kg 2,900 kg 2,9	there around (3 mass) The second (4 mass)	DOWNSTRANCE MONOTHANION MONOTHANION MAUTHENANION STATE-SWIN UNIVERS NILON MAND MAND MAND MAND MAND MAND MAND MAN
1,165 kg	three-strand (12 mm)	INF
1,070 kg	three-strand (12 mm)	MARA
936 kg	E	IAL.
248 kg		TTON
167 kg	three-strand (12 mm)	×
37 kg	braided fishing line (0.4 mm)	
5,320 kg	braided core, polyester cover (12 mm)	4P
6,000 kg	braided core, polyester cover (12 mm)	OWN
12 kg	monofilament fishing line (0.4 mm)	
2,940 kg	multiplait (12 mm)	
2,940 kg	braided cover, twisted core (12 mm)	
2,940 kg	three-strand (12 mm)	NOT
2,400 kg	braid-on-braid (12 mm)	
2,230 kg	three-strand (12 mm)	YESTER
1,990 kg	three-strand (12 mm)	STATE-SPUN
1,990 kg		SPUTFFILM
1,990 kg		MOUNTHAMENT
1,990 kg	E	MONOFILAMENT
1,470 kg	three-strand (12 mm)	PERLLATED
		NPROPYLENE

ROPE MAINTENANCE

It is important to maintain rope in good condition so that it can

CLEANING ROPE



BINDING ROPE ENDS

Drevent a cut rope end from fraying with a permanent whipping (p. 158–167). or with one of the temporary whippings given below. A cut end of synthetic



LIQUID WHIPPING









ADMESIVE TARE

PREVENTING CHAFE

point. To prevent chafe, protect rope by covering either the rope or the

COVERING A ROPE



COVERING A SURFACE



Strain can be taken off a worn area of a rope by tying it into a











STORING ROPE

N it is important to know how to uncoil and coil rope correctly

UNCOILING AND COILING ROPE

A degree of twist is imparted to a rope whenever it is uncoiled or coiled. This can be reduced if the rope is uncoiled in the correct

UNCOLLING ROPE



COILING THREE-STRAND ROPE



COILING BRAIDED ROPE

FINISHING COILS OF ROPE

A coil can be prevented from unravelling by binding it together with senarate strands of rope or with the end of the rope. Some methods



STOPPING A COIL

O Coil a length of rope.

@ Working back from the





TERMS & FQUIPMENT

A part from a length of rope, the only requirement for tying the Λ knots in this book is knowledge of the terms used to describe

TERMS

The terms in this section are only some of those developed over many

THE PARTS OF A ROPE

FREESTANDING CURVES

TURNS AROUND AN OBJECT

FOUIPMENT

quipment for tying knots is available from a ship's chandler. Use a palm







KNOT-TYING TECHNIQUES

A number of basic knot-tying techniques are common to many knots, from the simplest to the most complicated. Some techniques will help with the handling of rope, while others are used in forming knots or for completing a knot neatly. Before attempting to tie any knot, it is important to take time to familiarize yourself with these techniques and to practise them as often as possible.

ESTIMATING ROPE LENGTH

To avoid running out of rope when tying a complex Innet, estimate the length of rope needed before starting by making a dummy knot. If in doubt, begin with more rope than you think necessary. Included



MAKING A DUMMY KNOT

To make a rough dummy of a knot, follow the step-by-step instructic for tying the knot but leave out the detailed lucks. Mark the rope at the point at which the dummy knot is complete before undoing it.

WORKING WITH LONG LENGTHS OF ROPE

Pulling a long length of rope through a half-completed knot can be time-consuming and may result in confusion. Minimize the length of a



O Double a rope to be tucked through a strand so that it form a bight. Tuck the bight under the



Pull the loose end completely through. Triple or quadruple a very long rope to minimize its length before tucking and pulling it through

UNLAYING AND LAYING ROPE

Some knots are made by separating (unlaying) then tying the individual strands of a there-strand rope. The strands may be twisted (laid) together again to complete the knot. Try to retain the original twist in each strand.



Carefully unwind two strands from the end of a three-strand rope. Tape the end of each strand (p. 16) to prevent it from fraying while a knot is being tied.

LAYING ROPE

The the uppermost unlaid strand in the direction that it was originally laid. Position the thumb so that it finishes on top of the strand.



❷ Push the strand underneath the remaining two strands, and hold it in place. Twist and position each subsequent strand in this way until the required length of rope has been relaid.

FORMING A CROSSING TURN

crossing turns are used as the basis of many knots. Twisting a rope between a finger and thumb is a quick method of forming a crossing turn, and helps to prevent unwanted twist from developing in rope.



O Hold a length of rope between both hands. Grip the part of the rop that is to lie under the crossing turn firmly between the finger and thum? Pressing down on the rope, roll the thumb back along the finger so that the rope twists underneath itself to form a crossing turn.

WORKING A KNOT INTO SHAPE

Once tied, many knots will need further tightening and adjusting to improve their appearance and effectiveness. Always ensure that a completed knot matches the image shown of the finished knot.

WORKING SLACK OUT



O To work slack out of a knot and to pull the strands evenly tight, pull on the rop at the start of the knot.

slack out of a pull the strands t, pull on the rope of the knot.

Rape is significant limit for limit is and to

● Working around the knot, pull on the rope again to tighten the part just loosened. Continue pulling the knot tight and even, working



Strand and TIGHTENING STRAND ENDS Tighten knots made with the u



WORKING STRANDS INTO PLACE

Use the fingers and thumb to push strands into position so that they lie snug and even.



ROLLING A SPLICE UNDERFO



the strands of spliced rope (p. 146–159) are tightened as a splice is being made, improve the appearance of a splice after it has been completed by rolling it ackwards and forwards underfoot so hat the tucked strands are evenly

DOUBLING A KNOT

Threading an additional strand of rope alongside a knot will give it extrabulk and security, and can make some knots more decorative. If even mobulk is needed, thread the rope a third or fourth time through the knot.



start or at the end of a knot (or, if instructed, using a second length of rope), thread the working and back into the start or finish of the knot.

Making sure that the second strand of rope does not cross over the original strand, follow the path of the knot with the working end until all parts of the knot have been doubled.

FINISHING OFF A KNOT

The ends of a completed knot may need to be secured with a staing to prevent the knot from coming undone. Secured loose ends should be trimmed to stop them from becoming tangled.

SEIZING ENDS

Bind a loose rope end to an adjacent strand of the knot with a seizing (p. 168).

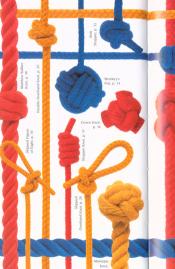
Cutting mat



Rope end /

TRIMMING ENDS

Use a sharp knile (p. 21) to trim the ends of a knot. The ends of a whipping can be trimmed close to the rope. Leave a short stump of rope on other knots so that the ends do not work loose when strain is applied to the knot.



Overhand Knot, p. 28 Stevedore Knot, p. 33

STOPPER KNOTS

Stopper knots are used to bind the strands at the end of a rope so that they do not fair, to stop a rope from slipping through a hole, to weight a rope, or to provide a handhold. They are usually total at the end of a rope, although some can've tied within the length of a rope. This family of hools include some of the simplest and most commonly theorem knots.

Figure of Eight, p. 30

Knot.

Diamon Knot, p.

OVERHAND KNOT

The simplest of all knots, the Overhand Knot has been in I use for as long as there has been material that can be tied at regular intervals along lifelines to prevent the rope from slipping through the hands. It also forms the basis of

O Make a crossing



SLIPPED OVERHAND KNOT

Tucking a flast through a crossing turn produces a useful stopper knot that can

O Complete Step 1 as for the

O To complete the knot



@ Bring the working end to the O Pull on the working

DOUBLE OVERHAND KNOT

The Double Overhand Knot is bulkier than

O Complete Steps 1 and 2 as

Pull tight on both

FIGURE OF EIGHT

An extra turn made to the Overhand Knot (p. 28) results in the Figure of Eight, which has more bulk. It is an easier knot to untile, particularly if the knot has been put under great strain. It can be quickly ted and is commonly used by sailors for





Make a crossing turn, bringing the working end of a rope over the standing part. Then take the working



Standing part

Bring the working and to the front of the knot, then pass it

Crossing





O Complete Step 1 of the Figure of Eight (above). Form a hight with the working ond, and tuck it through the cossing turn.

STOPPER KNOT



A Ithough it is tied in a different manner, the Stopper Knot is a variation of the Double Overhand Knot (p. 29). It is amongst the most decorative of stopper knots. The finished knot is large enough to add weight to the end of a

Raved

O Leaving a long working and, hold a rope in one hand. Take the working end over the rope to make a round turn

Continue to make a series of at least five turns around the fingers and over the standing part.



Slip the turns off the fingers, and place them over a thumb.
Tuck the working end inside

the turns, then pull it through.

• Pull the knot tight. Work it

around rope





SINK STOPPER

This substantial knot is particularly useful for preventing a thin rope



Make a crossing turn by taking the





A Tighten the crossing turn by pulling

() Bring the working end across







6 Hold the body of the knot in one

STEVEDORE KNOT



The Stevedore Knot is developed from the start of the Figure of Eight (p. 30), with two turns added to form a bigger, bulkier knot that can still be easily untied. The name of the knot is derived from its use by stevedores



O Bring a long working and of a





Pass the working end

(a) Insert the working end through





MONKEY'S FIST

This is the most suitable knot to tie if a weight is needed I at the throwing end of a heaving line, since a heavy object can be inserted into its centre. To achieve a knot that is decorative as well as useful, make sure that all turns are even and, when working the knot into shape (p. 24), tighten

The Monkey's Fist can be painted if it is to

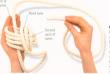
be a permanent fixture.



O Estimate (p. 22) the complete the knot. Make a



Turn the rope at a right three turns across the first.



1 Tuck the rope





Make three turns around

O Insert a round weight - a wooden



7 Trim (p. 25) the end of the rope.

CROWN KNOT

The Crown Knot is used as a basis for more complex knots. Made with the strand ends of three-strand row, the downward tucks are made in an anti-clockwise direction for Z-laid rape





O Pick up the third strand end.

take it over the second, then



O Tighten the knot by

WALL KNOT



The Wall Knot is tied in a similar way to the Crown Knot (opposite) and is also (p. 160-167) the ends before using it as



() Unlay (p. 23) the strands at

clockwise direction. Leave a friald











MATTHEW WALKER KNOT

This knot is traditionally tied at the end of a rope used I as a handle for a wooden bucket. It is the oldest of the Walker, having been condemned to death as a criminal, was



O Tie a loose Wall Knot (p. 37).



O Choose a first strand end take



Repeat with the second



O Continuing to work in an





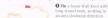
O Pull the strand ends

O Draw up the knot



Work the knot into shape (p. 24), tightening the

The Manrope Knot is made up of a Crown Knot (p. 36) tied on top of a Wall Knot (p. 37). This is the traditional knot different colours. When these knots are doubled, care must be taken that each strand is positioned on the same side as





Tie a loose Crown Knot, also

O Pick up a strand end. Still



With the first strand end, follow the first biast of the Wall Knot. Repeat













DIAMOND KNOT



Made from a Wall Knot (p. 37) tied below a Crown Knot (p. 36), the Diamond Knot is a firm, strong stopper decorative. To ensure that the finished knot is evenly tied, it may be necessary to work the strands into shape with a marlinespike, pulling each one tight little by little.







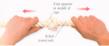
@ Tie a loose Wall Knot







When the strands of the knot lie snugly in place, tighten



DOUBLE DIAMOND KNOT



ouble (p. 25) the Diamond Knot to produce a larger.







TRUE LOVER'S KNOT

of the binding love between two people. It is made up of two separate Overhand Knots (p. 28) interlinked and bound tightly together.

O Tuck the working end

O Pull on the ends of

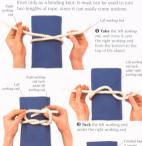
This simple cross is tied with the two ends of a single

O Pull the centre strands of each



REEF KNOT

A very simple binding inot, the Reef Knot was
A traditionally used to the up a reef (sail) – hence its
name. It is one of a small number of knots that most ly
knot dying a Camry knot (opposite by ensuring that the
two naks are made in opposite directions. Use the Reef
Knot only as a binding knot, it must not be used to the



Tuck the working end that now lies on the right side of the knot over and under the working end on side of

O Pull on the right and left working ends to

SLIPPED REEF KNOT

The Slipped Reef Knot.

Can be quickly untied
by tugging on the short
end of the fight. Start
with a long working red
in the left hand so that
there is enough rope to
double ower into a blath



O Complete Steps 1-2 of the Reef Knot (opposite). Form a fight with the working and lying on the right side

Blyfet

Tuck the bight
over and under the
left working end.
Pull on the left
vorking end and on
he bight to tighten
the knot around



GRANNY KNOT

The Granny Knot is an incorrect tied Reef Knot (opposite), and does not have the same square form. Each tack of one working and over the other is made from the same rather than from the opposite side of the knot.



THIEF KNOT

Cimilar in appearance to a Reef Knot (p. 48), this knot was once used to detect thieves. After around a sack or bag, a thief would then carefully same side - clear evidence of









SURGEON'S KNOT

Another variation of the Reef Knot (p. 48), this knot is used by surgeons to tie off the ends of further tuck will make the knot even more secure

O Take a length of







@ Tuck the working







TURQUOISE TURTLE



In amed after the boutique where it was discovered, the Turquoise Turtle contains elements of the Reef Knot (p. 48) and the Surgeon's Knot (p. 51). It is the perfect knot for tying shoelaces (since it almost never comes undone), it looks neat, and it can be tied very quickly. To complete this knot successfully, make sure that the loose ends are nositioned on the inside of the Knot exactly as shown



O Using a long length of rope to bind an item, tuck the left wwking mil of the rope twice under the right working end. Pull both ends tight.



O Hold the bight and the loose end now on the right of the inot in a bundle. Tuck this bundle down through the

of hold the bight and the loose end now on the right of the knot in a bundle. Tuck this bundle down through the single strand that remains on the right. Gently tighten the knot by pulling on the two bights (not on the loose ends)



O Push the two crossing strands that have formed in the centre of the knot towards each other, then cross the right strand over the left strand. These strands will help to keep the knot in place.



PACKER'S KNOT



rssentially a Figure of Eight (p. 30) tied around the Listanding part of a rope, the Packer's Knot allows a binding to be tightened after the knot is tied. A finishing half hitch is tied to lock the knot in place.

use to tie up joints of meat.

O Pass the working end of a rope over then under the parcel



Form a cressing turn around



Tuck the working end



O pull on the loose standing



O Secure the knot with fingers and

O Pull on the loose



Hold working end in place



CLOVE HITCH

Made up of two half hitches, the Clove Hitch is one of the most commonly tied binding knots. It can be used in can be tied around stakes to rope off an area. It should be

O Pass a length





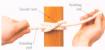
O Make a pair of

A Holding the

O Pass the crossing



(i) Keeping the rope



CONSTRICTOR KNOT

The Constrictor Knot deserves to be more widely known since, tied around almost anything, it





TIMBER HITCH

The more strain that is Dut on the Timber Hitch the tighter it grips, yet it is easy to untie. Traditionally it has been













O Continue tucking the





O Pull hard on the standing tighten it. Maintain this

BOA KNOT

The Boa Knot, slipped over the ingenious. It can be used instead a decorative as well as a practical





O Coil (p. 18) a rope between two

form two logs in the coil



@ Fold the two loops







Work the loops

TURK'S HEAD -THREE-LEAD FOUR-BIGHT



The knots known as Turk's Heads are essentially continuous plaits. Land refers to the number of strands in the plait, and bight to the number of curved sides of the finished knot. These decorative knots are usually tied around a pole or hand, but can be flattened to make a small mat.



O Estimate (p. 22) the amount Make a turn around the palm of





Tuck the working end



1 Twist the top of the hand







Twist the back of the



side view





Turn the palm of the hand towards

O Double (p. 25) the Turk's Head, following

TURK'S HEAD -FOUR-LEAD FIVE-BIGHT

This Turk's Head is based on a continuous four-strand I plait. Estimate (p. 22) the amount of rope needed for this knot before starting, and continually adjust the ews between the strands so that they are even.



O Pass the working and over the palm and around one hand. Take



@ Take the working end around



O Tuck the working









Turk's Head: side view



O Weave the working end diagonally from



1 Take the working end over the



Working from right to left, weave the



TURK'S HEAD -FIVE-LEAD FOUR-BIGHT



The more complex the Turk's Head, the more care you I need to take. Ensure that your passes stay in place: the final full pass locks the overs and unders in place. Once the



O Estimate (p. 22) the







Make a fourth turn around the

O Tuck the working





Turn the hand over and tuck the





O Turn the palm of the hand









@ Turn the hand over, and tuck the

Turn the hand back again. Tuck the

SHEET BEND

uick and easy to tie, the Sheet Bend Lis one of the most commonly used knots for joining two ropes. If the ropes





O Fold the end of a







Pass the working





DOUBLE SHEET BEND







To finish, pull on the loop and

TUCKED SHEET BEND

This variation of the Sheet Bend is useful as the I ends are tucked against the rope. This ensures





O Follow Steps





Pold the working end back on itself, passing it over



Hold the





SLIPPED SHEET BEND





ROPE YARN KNOT

In the past, sailors would take the best of unres from old rope and remake into twice-laid cordage

projects, and is similar to the Reef Knot (p. 48). The instructions below are for Z-laid varn (p. 10). For S-laid yarn (p. 10), the knot should be tied



O Divide the fibres that make up each of the same

O Push the interlinked





O Bring the left working

CARRICK BEND

This is the knot to use when joining heavy cable. when strain is taken on the standing parts.



Make a crossing turn with



LANYARD KNOT

O Complete Steps 1-2 of the



O in the same way, take the



HUNTER'S BEND

The Hunter's Bend can be used instead of the Sheet Bend (p. 68) to join lengths of slippery synthetic rope. Previously known as the Rigger's

appeared on the front page of The Times in the



@ Pick up the doubled





Overlap the

Tuck the upper working end now

O Making sure that the



ASHLEY'S BEND

Λ shley's Bend is easily untied, yet 1 it is also one of the most secure

1 Make a crossing turn. Working en



Make a crossing turn with a

O Hold the two crossing

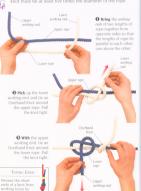






FISHERMAN'S KNOT

The Fisherman's Knot, made up of two sliding Overhand Knots µ. 28), is a simple yet effective knot for tying together two ropes of lines of small and equal diameter. It is a favourite with anglers and climbers, who sometimes tape down the ends (below) to prevent them from working loose. The short ends of the finished knot must be at least five times the diameter of the rope.





slide together and lie snugly against each other. The finished knot may be secured by taping down the working ends (opposite).

DOUBLE FISHERMAN'S **K**NOT

When using rope or lier that is particularl suppery, tie a Double Fisherman's Knot to ensure that the knot does not come undone when it is put under strain.

O Follow Step 1 of the Fisherman's Knot (opposite). With the lower working and, make two lurns around the upper rope. Pass the lower working end through the turns. Pull

the knot tight.

Lawry

uorisis

und

Tarre

Tarre

Tarre

Tarre

Upper working and

The another knot by taking the upper working and tucking it through two turns made round the lower rope. Tighten and finish the not as for Step 4 of the Fisherman's Knot. OK OF KNOTS

BLOOD KNOT

Also known as the Barrel Knot, the Blood Knot is most effective when used to join like likes of equal diameter. It is favoured by anglers for joining nyion line, which can be moistened with saliva to help the knot draw tight. The Blood Knot can withstand a large amount of strain, but will Upper



Overlap the ends of two lengths of line. Pass the working ad of the upper line around the



Upper line Upper working end



Make approximately five turns side by side around the upper and the lower lines to bind them together. Pass the upper working end up between the two lengths of line.

 With the lower working end, make a turn around the upper line about 8 cm (2% in) away





To tighten the knot, pull on both lines so that the two sets of turns

WATER KNOT



Also known as the Double Overhand Bend or Tape Knot. the Water Knot is strong and reliable. It is the recommended knot for joining flat taps, such as that favoured by climbers. Make sure that the second strand of tape or rope always remains on the same side of the first strand as the knot is doubled (p. 25).



of a first length of rope, taking the working and over the standing part.

Second working and



© Continue to follow the path of the Overhand Knot with the second working end. Make sure that the second rope does not cross





With the working end of a second rope, follow the end of the first rope into the Overhand Knot, and start to



To tighten the Water Knot, pull of the ropes on either side of the knot. Work the knot into shape (p. 24).

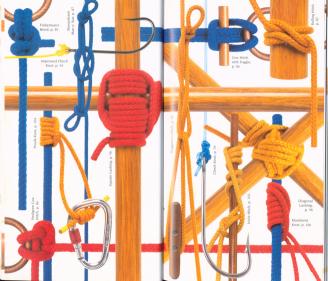
HITCHES

A hitch is used to tie a rope to or around an object, often a pole, a ring, or another rope. Some hitches are designed to be tied quickly. particularly those used by sailors. brief tug on one end. When choosing a hitch for a particular task, check that it is suitable for taking strain in the direction required, and make sure that tension is applied to the correct end of the rope once the knot is tied.









ROLLING HITCH

This knot is used to tie a rope to a pole, or to take strain off another rope. Strain can be one direction. To apply strain



O Make a turn around a pole







Make a third turn beside the second





O Pull on the working end and

ROUND TURN & TWO HALF HITCHES



This knot can be used to secure a rope to a pole or ring in a variety of situations. reasonably easily untied. The round turn takes any strain applied to the knot. the round turn in place.

O Bring the working and up





@ Take the working end across

Make a second half hitch.





BUNTLINE HITCH

O Pass the working end of a

The Buntline Hitch will not come .

FISHERMAN'S BEND

A hitch, despite its name, this knot is also called the Anchor Bend and For additional security, seize (p. 168) the short working end to the standing part.

O Pass the working







@ Bring the

Make a second half

A Take the working end

Bring the working end to the













O Pull on the























COW HITCH

Δ Iso called the Lark's Head, the Cow THitch can be made through a ring or

O Double a length of rope to form a



Pull the standing



PEDIGREE COW HITCH

COW HITCH WITH TOGGLE



SHEEPSHANK

The Sheepshank is designed to shorten a rope



@ Pull the centre





O Pull on the newly formed loops, then on the standing parts

SHEEPSHANK MAN O' WAR

The Man o' War is more secure and more decorative than the Sheepshank (above).





O Make four overlapping crossing turns in the same direction. Pull the



The Waggoner's Hitch acts as a lever, allowing strain to be it is still used by lorry drivers. The Waggoner's Hitch can

cause severe chale on a rope if the knot is used

1 Insert the bight up

O Ensure that



O Put one hand through the lower Pull the loose end of rope @ Pull on the loose end

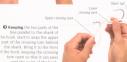
SNELLING A HOOK

This knot uses many turns to bind a line to a hook. When tying the knot with monofilament nylon fishing line

O With the point of a hook



Hold the short tail parallel







Make enough turns to





CLINCH KNOT

The Clinch Knot can be tied quickly and is monofilament nylon fishing line (p. 13) to the eye of a working the knot into shape (p. 24). Rouni

O Pass the end of a line





A Pull on the book and on the standing

IMPROVED CLINCH KNOT

slippery, make an extra tack to tie an Improved Clinch

O Complete Steps 1-3 of the

PALOMAR KNOT

Se the Palomar Knot to tie a fishing line to a hook when the line is likely to take a great deal

O Double one end of



@ Pass the bight

O Pull on the hook and on the

HITCH

SQUARE LASHING



A lanking is used to bind two poles together with rope. The Square Lashing is used to hold two poles at a 90-degree angle to one another. To make this lashing as secure as possible, it is important to tighten each turn as it is made. Frazeles a turns stabilities the lashing and tishen it further.



Tie a Clove Hitch (p. 56) to the lower pa of a vertical pole laid i front of a horizontal pole. Wind the rope alternately behind the in front of the next two sections of the pole.



Take the rope over the lower nt of the vertical sole then under

Take the rope over the lower part of the vertical pole then under the next section of the horizontal pole to complete the first lashing turn. Pull the rope tight.



Complete three more full ishing turns around the poles, ull each one tight as it is made.



Tighten the lashing with a frapping turn by bringing the rope down over the front of the horizontal pole and behind the lower



O Complete the frapping turn, taking the rope in front of the horizontal pole and helping the upper vertical role. Built tight



Make three full frapping turns around the poles. Tie a failf filtch, taking the rope behir and around the lower vertical pole. Tuck it under itself, and rull tight.



3 Tie a second half hitch to form a Clove Hitch around the lower vertical pole. Pull tight. If required, trim (p. 25) any excess rope, leaving a long end. Tuck the long end under the lashing.

DIAGONAL LASHING



This is the ideal lashing for securing diagonal braces used to hold a structure rigid. When wooden poles are used for scaffolding, a combination of Diagonal and Square Lashings (p. 96) is used to hold them together. Ensure that you have specific the complete the lashing.

Warking and Timfer



Turns lock Timber Hitch in place

O Tie a Timber Hitch (p. 58) horizontally around two poles crossed diagonally. Pull tight. Take the working and around to the back

> Make three full horizontal turns around both poles and over the Timber Hitch. Pull



O Change the direction of the turns by taking the rope behind the poles at the bottom of the lashing, then to the front of the poles at the top.



Make three vertical turns around the crossed poles, tightening each turn before making the next one.



Tighten the lashing with a frapping turn by threading the rope alternately behind then in front of each pole. This will help to secure the lashing

turn.



O Pull the rope tight to complete the first frapping turn around the lashing. Make two more frapping turns, pulling each one tight as it is completed.



The a failf fillds one of the lower ide the half fitch





make a second half hitch, and pull it tight against the lashing from above the pole. Trim (p. 25) the rope, leaving a short end to prevent the knot from working loose

1 To form a finishing





SHEER LASHING

This lasking is often used to bind adjacent poles together. It is also an effective way of adding reinforcing timber to the side of a weak or broken pole. The fupping utiens, used to tighten the lashing, may be left out and replaced with wedges inserted between the poles. A loose Sheer Lashing made around the ends of two poles will allow the poles to



O Tie a Clove Hitch
(p. 56) around two poles
laid side by side. Pull tig
Pass the rope around the
poles to form a first turn.
Trap the short end of the



Pulling each turn tight as it is made, make a series of turns until the lashing is at least as long as the combined diameters of





To tighten the lashing with frapping turns, take the rope down between the two poles at one end of the turns. This should be difficult to do if the turns have been pulled tightly enough

O Bring the rope back up between the poles at the other end of the lashing





② Take the rope twice across each side of the lashing to complete two full frapping turns. Pass the rope down between the poles, then around one pole. Tuck it under itself to form a fawl fitting.



O Pull the first half hitch tight. Make a second half hitch, forming a finishing Clove Hitch, by taking the rope around the same pole and tucking it under its Pull tight, and trim (p. 25) the end of the rope.

TVING AN ALFRANE LAG



Legs' an AFFame Lashing is made in the Lashing is made in the same way as a Sheer Lashing (opposite), with the lashing turns and the fraging turns and the fraging turns made slightly loose so that the poles can be opened out. It is often used to raise a boat mast or to form the legs of a rope bridge, although care must be taken that the feet of

When properly adjusted, this special hitch has strong holding power and a much better grip than the Rolling Hitch (p. 82). For very smooth surfaces, make more turns,

O Make a turn around





Take the working end to the



O Bring the working









Make another





Tuck the working end down through the



1 Put the full strain on the working end to fully tighten and



PRUSIK KNOT

This knot was created for climbers by Dr Carl Prusik in 1931. It binds a sling to a main rope, which must be at least twice the diameter. The knot grips the main rope when strain is applied to the tail of the sling, yet allows the sling to slide when the knot is loosened. A series of Prusik Knots can be used as handholds and foothfolds for climbing a rope. Always check that the finished knot is secure and will hold under strain, especially in for or an expedition.



❸ Wind the tail at least three times around the main rope and through the loop, pulling on the tail to shorten the loop as each turn is made. Apply strain to the tail of the sline to tiehten the knot

sline to tiehten the kn



BACHMANN KNOT

A screwaite karativier allows this knot to be moved easily along the main rope when it is loosened. When strain is applied to tighten the knot, it should only be applied to the sling, and never to the karabiner. The diameter of the sling should be no more than half that



O Clip a screwgate karabiner on to a sling. Lay the sling on top of the main rope, and hold the long side of the karabiner against the main rope.



❷ Wind the tail
of the sling around
the main rope and
the long side of the
karabiner to bind
them loosely
together.



To slide the knot along the main rope, release the strain on the tail of the sling, and use the karabiner to

KLEMHEIST KNOT

The second rope used in this variation of the Prusik Knot (p. 104) must be no more than half the diameter of the main rope. Soft tubular tave

O Pass a sling behind









Pass the tail of the sline





TALIAN HITCH

it will absorb the energy and control

Make a pair of crossing

@ Fold the left

O Slide the left

O To cause the knot to





A loop may be dropped loosely over an object to fix a rope in place, it may be tied around the waits or wrist, or it may be throughed through a ring or an eyied a hook. Loops can also be linked together to join two ropes that are substantially different in six. A fow mosts in this family form multiple loops at the end of a rope others create a loop in the middle of a rope. Some loops are frond in place, while others are decisance to six and chainess sex.



Bowline on the

owline on the Bight, p. 118

Cargo Net

Double

Blood Dropper Knot, p. 125

> Basic Net, p. 128

The Alpine Butterfly can be tied quickly in the middle of a rope. It is a useful knot for securing one climber between two others, since strain can be applied on

ALPINE BUTTERFLY

O Pick up the strand

@ Bring the bottom of the outer left O Pass this

6 Pull the strand through to form a lwp.





O Pull on both

Stopper,

BOWLINE

The Bowline is a general-purpose, widely used loop that can be tied quickly using used if the standing part is free to lead towards



O Take a long working end of a rope over

Pass the working end through the Take the working

O Pass the working end up

Daway from the body. This method can also be used to secure a loose end of



Retate the band and

BOWLINE WITH STOPPER



BOWLINE WITH TWO TURNS



ABowline with Two Turns will prevent a slippery line or rope



THREADED FIGURE-OF-EIGHT LOOP

This knot is threaded through tie-on loops on a climber's harness. It the knot lies snug and even.

O Leaving a long

Figure of Eight i

@ Insert the working end into the upper

O Double the Figure of

BOWLINE ON THE BIGHT

This double loop can be tied in the middle of a length of rope. The two strands of the loop can then be used separately. If only one strand of the rope is used to take strain, tie the loose strand to the first strand using an Overhand Knot (n. 28).



Double a length of rope to form a fluit. Make a crossing turn by taking the bight.

r the standing parts.
Pass the bight
through the
crossing turn
from back





Str. the do







Pass the bight over, then behind the loop and crossing turn. Bring it

◆ To tighten the knot, pull on the standing parts and on the strands of the loop below the crossing turn.



PORTUGUESE BOWLINE

By adding an additional loop to the Bowline (p. 112), a pair of loops can be made that are adjustable in proportion to each other. Equal strain needs to be taken on both loops to prevent them from the properties of the propertie



O Leaving a long working onf, take the rope over the standing part to make a crossing turn. Bring the working end up through the crossing turn from back to troot, forming a lower fam. Bring the

Standing part



Pass the working end u

through the crossing turn from to front a second time, then to behind the standing part.



Take the working end down through



◆ Tighten the knot by pulling on the standing part with one hand, and on the working end and







SPANISH BOWLINE



A variation of the Bowline (p. 114), the specific Ahas two loops that can be adjusted and will lock into position. Strain should be taken equally on both loops.







Pick up both







@ Reach through the



@ Pull the right and left

(3 Pull on the

ANGLER'S LOOP

ften tied in fishing line, the Angler's Loop is suitable for all types of thin line as well as rope. It is not suitable for use in large-diameter

 Make a crossing turn Wrap the working end



() Insert the forefinger and thumb



O Pull the full turn through the

SINGLE FIGURE-OF-EIGHT ON THE BIGHT

This loop knot, sometimes known as a Single Bowline



on the Bight, is ideal when a loop is needed on a bight to take a pull in one direction only. For ease of untying, make sure that the knot is worked neatly into the figure-of-eight form.



O Form a fright in

@ Bring the bight over



O Tuck the bight behind



O Take the bight up to the right side



@ Pull the working

ENGLISHMAN'S LOOP

Similar to the Fisherman's Knot (p. 74), the Englishman's Loop uses two Overhand Knots (p. 28) to form a fixed loop. The drawing together of two knots to form one gives this





To tie the second Overhand Knot, take the savking ond over the standing part and around itself. Tuck the working end under itself, then pull on it to tighten the second



DOUBLE ENGLISHMAN'S LOOP

For extra security when using slippery rope, double (p. 25) each

To complete the Englishman's Loop, pull on the standing part and on the loop so that the two Overhand Knots

BLOOD DROPPER KNOT

This knot is tied at the end of fishing line to form
a loop to which a short length of line with a fly or
a baited hook can be fixed. The twists in this knot
identify it as a member of the blood knot family.

Standing part Working end
Twists/

• Tie a large, loose Overhand Knot (p. 28), taking the working and over and under the standing part. Tuck the working end five times around the standing part, forming ten twists.

tre ne nd is it he to





Pull on the line either side of the twists so that they roll together towards the loop in a neat barrel shape. Pull on the loop occasionally to keep it in place, and work the twists into shape in 241 if necessary.

Give a final tug to both ends of the line and to the loop to bed the



BIMINI TWIST

The Bimini Twist is used to form a long loop at the end of a braided or monofilament fishing line. Originally two pairs of hands, and may take some practice



O Measure approximately 1% m (5 ft) at the end of a line, and fold it back



Keeping the line under tension, twist the hand inside and around the

Still maintaining the tension in the line, ask an



O Allow the

While the assistant continues to



O When the working end has

@ Take the working end





(3) Pull the working end tight.

BASIC NET

Anet is a series of holes with a line knotted round them.

The line to make these knots is carried on a netting node. Isthmus - that knot was the Sheet Bend (p. 68) used here.

O Make a row of lees along a



Pull the needle to



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Make a small loss in the end of

2 Turn the needle over and bring the



O Take the needle

@ Pull the working





3 Start the process all over again on the next

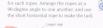






CARGO NET KNOT

eavy rope used to make cargo nets cannot be netted in the basic sheet bend method. Use the following knot for such ropes. Arrange the ropes at a 90-degree angle to one another, and use





Hold the long rope above and below the short rope, and make a crossing turn. Pass the short rope through the









Pull tight vertically, then horizontally to work the knot into share (p. 24).

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JURY MAST KNOT

This decorative knot, formed from three crossing turns,

I from three crossing turns, can be used to provide the multiple loops needed to secure the rigains of a

boat in an emergency.
It is said that cannon balls

Left crossing

O Pass a rope behind itself to form three large, loose crossing turns, each one overlapping the

















THREE-STRAND PLAIT

This is the simplest form of plait. Often used to I dress hair, it shows the basic principle of plaiting.

O Bind three strands of rope



Continue taking alternate

FIVE-STRAND SENNIT

A ade with five strands of rope

O Holding the strands in both



FOUR-STRAND SENNIT

Collowing a similar pattern to the Three-Strand Plait (opposite), four or more strands may be decorative sennit. The strands will

O With four strands bound together at



O Continue taking the outer

SIX-STRAND SENNIT

A knot needs to be kept flat and

O Starting with six strands



OCEAN-PLAIT MAT

This flat, decorative knot is based on a simple Overhand Knot (p. 28). Since a lot of rope is needed to complete

O Tie a loose Overhand Knot



@ Pull on the crossed strands



Twist each lower loop over in a

O Position the right lower

Take the right length of loose rope



O Thread the left



O Double (p. 25) the knot, threading the

To triple the knot, follow the path



OVAL MAT



This handsome mat can be created from simple crossing turns. Starting in the middle of the rope, make the basic design, then even out the lays to obtain a good shape. Then double (p. 25) and treble the rope using both ends of the rope. Ensure that you have enough rope (p. 22) to make the mat.









Form a second loop on the right side. Bring the working end from right to left in a diagonal direction, passing the rope over, under, over, over, under, over, and under.





**O Form a fourth loop on the right side. Tuck the working end alongside the standing part. This completes the basic design of the mat. It can now be doubled (p. 25) or tripled by following the pattern with either end of the rope.



CHAIN SENNIT

The Chain Sennit is a series of interlinked loops 🔊



O Make a crossing turn



@ Reneat Sten 2



When the Chain Sennit is long enough, pull the



To lock the loops of

SQUARE CHAIN SENNIT



↑ short length of Square Chain Sennit can Amake a fine decoration in a lanyard; a

O Make a lase by





O Using the working



Repeat the tucking of a



ROUND CROWN SENNIT

↑ series of Crown Knots (p. 36) made on top of one another creates this attractive sennit. Tving all the knots

one end with a knot or seizing (p. 168).





(2) Pass the third strand over the second



(A) Tighten the knot by pulling on each

Working in the same direction

Repeat Steps 1-4 to make a

SQUARE CROWN SENNIT

Start a Square Crown Sennit by binding



O Tie a four-strand Crown Knot.



Pulling each one tight, continue to tie



CDo form a





FOUR-STRAND ROUND SENNIT

Four strands of rope can be used to make a sential can be enhanced by using different coloured stands to create decorative patterns If four pairs of strands are used. a fewlid similar to multiplait rope (p. 11) can be achieved. Make the sennit without interruption to maintain an east pattern.

Our strands are used. The senting t

Bring this outer strand to the front of the knot, and place it between the two centre strands.

Pick up the outer strand on the opposite side, and take it behind the two strands in the centre of the knot.



Ocontinue this pattern, taking alternate, new outer strands behind then into the middle of the strands in the centre. Keep an even tension as the knot is worked. Secure the

EIGHT-STRAND SQUARE SENNIT

Although this sennit uses eight strands, it is created by repeating a four-step process – two steps bringing the stands to the front and two steps taking them to the back. If you stop during the making of this sennit, it is important to restart in the correct sequence. Stop with three strands in one hand and five in the orbit.

O Start with three strands flat in the right hand and five strands flat in the left hand. Then bring the outer strand on the left over the front to the middle of the sennit. Hold it in the right hand.

ng the he nit.

Apple transfer of the strand on the right over the front to the middle. Then hold it in the left hand.

Strand passes feshind the sennit

 ⊕ Take what is now the outer strand on the left behind the sennit to the

Outer right strand passes behind the sennit

● Take what is now the outer strand on the right behind the sennit to the middle.

to form sensit

 Repeat Steps 1-4 to form the sennit. Seize (p. 25) the

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This splice gives a permanent finish to the end of a I three-strand rope to prevent it from unlaying. Tape (p. 16) the strand ends so that they tuck easily under the laid strands. If the rope is stiff, use a Swalish fid to separate the

> O Tie a Crown Knot (p. 36), leaving long

BACK SPLICE

O Choose a first strand end. Take

O Bring the first strand end up

O Pull the first

O Turn the rope. Repeat

Open up the lay of the rope between

@ Repeat Steps 2-6 to



TAPERING A SPLICE

Spliced three-strand rape can be tapered before being trimmed to give it a neat finish and to keep it from



O Take the strand ands

Make tapering tucks





O Split, tape, and tuck



O Solit each turked

EYE SPLICE



The Eye Splice forms a permanent loop at the I end of three-strand rape. Three cycles of splicing



O Unlay to 23) the end of a





O Choose the uppermost strand



O Turn the standing part, and -



O Turn the standing part, and tuck



Follow Steps 2-4 of the





The Short Splice forms a strong join between two lengths I of rope that are the same size and made of the same



O Unlay (p. 23) the strands at the ends of two lengths of rope.

Pull on each set of unlaid

O Pick up an unlaid strand

O Roll the rope towards you, and repeat Step 3 with



O Turn the ropes so that they lie in the opposite



O Tuck the remaining two unlaid



Follow Steps 3-6 to make additional cycles of tucks



LONG SPLICE

The Long Splice is used to join three-strand rope when the I increase in the rope's diameter needs to be kept to



O Unlay (p. 23) the strands of two ropes to approximately 40 times the diameter

A Holding the two ropes



Ocontinue to unlay the strand and replace it



O Repeat Steps 1-3 to replace a strand

@ Pull each



At each Overhand Knot, take one strand end, and pass it



@ Take the same

O Repeat Steps 6-7 with the second strand

RIGHT-ANGLE SPLICE



There are times when you may need to join a rope of a careful or right angles, perhaps to the outer rope of a cargo net. This neat splice is perfect for such occasions. The ropes used can be of equal size, or a smaller rope ca be spliced to a large rope. It is not advisable to splice a larger rope to a small frope.



O Unlay (p. 23) the working rope and spread the strands or foreign we deeply at right angles to the standing rope. Tuck the left strand under two strands on the standing rope.



itend |

Diafet steam fix turks



Tuck the right strand into the standing rope at the same place as the middle strand, but pass it under two strands.

O Bring the left strand over the two strands on the standing rope. Tuck it back under the middle strand on the working rope.



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❸ Bring the right hand strand over two strands on the standing rope. Tuck it back under the right strand on the working rope.



Turn the whole splice over. Bring the middle strand over two strands on the standing rope, and tuck it back under the top strand of the working rope. The three strands should now exit exempts round the working rope.





 Make a total of three full cycles of tucks for natural rope or five full cycles of tucks for synthetic rope. Taper the splice (p. 150) if required and trim (p. 25).









COMMON WHIPPING

The simplest of the whippings, the Common Whipping is suitable for both three-strand and braided rope. It can be used to stop the end of a rope from fraying, or to make a mark at any point on a Marlinespike Hitch (p. 88) to pull on the short tail so







O Make a lose with





() Insert the twine



To bury the loop



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FRENCH WHIPPING



The half hitches used here create a very tight

O Tie an Overhand





Make a series of half



Моки WHIPPING

O Finish by tucking the twine a





SAILMAKER'S WHIPPING

This whipping gives the most secure finish to the end of



O Unlay (p. 23) the end of a length of rope.



@ Relay (p. 23) the



Working towards the end of







@ Pick up the loon.





@ Lay the short tail.



O Bring the short tail.



avoured by riggers and sailmakers, the Palm and Needle

Whipping requires a palm to protect the hand, and a

Repeat Step 4 to form a



@ Pass the whipping twine over



(3) Insert the needle



O Pull the whipping



Working away from the end



O Pass the whipping twine over

PALM & NEEDLE WHIPPING II

This whipping for three-strand rope begins and finishes in the same way as the Palm and





O Complete Steps 1-2



To make a frapping





O Lay the twine back

Make a second



WEST COUNTRY WHIPPING

The origin of the name of this whipping is unknown. It consists of a series of Overhand.





O Turn the rope over.







O To secure the whipping.



SEIZING

A seizing binds two parts of rope side by side. The friction agenerated by a seizing is sufficient to hold immense O With the end of a length Make a series of turns Make enough turns for



O Take the whipping













To lock the frapping turns in





Braidal rays that has been doubled back on itself can be formed into a permanent are by stitching the two parts of the rope to depth and making a scring over the stitches. Ensure that the setzing a pulled eny fully. Use a salinahear's a pulled eny fully to be a sulmaker's stitches, pushing her needle through the rope with a diep to medie through the rope with a diep to medie through the rope with a diep that the stitches.



Witigrina field

9 Pull on the whopping twine to righten the stitchers on that the single says that the significant field against the rop

€ Wrap the whipping twine around the two parts of rope to make a turn. Follow Steps 3–8 for the Seizing (p. 168)



GLOSSARY

The glossary explains the meaning of terms that occur in this book. It includes terms used to refer to rope and terms used in the instructions for tying the knots. It also explains some specialized climbing and sailing terms. Some entries refer you to the section Using Popper in 8–25's where they are more fully explained.

Black To statch one climber to another will so race that will about he shock of a fall imbor? I. A part of a rape that is folded in the shock of a fall part of a rape that is folded in the shock of th

BRUNNE DOOR The part of a rope that can be used to coeffort the amount of slip of a knot, and that will limit the amount of slip of a knot during a fall. BRUNNE LOAD The amount of load that will cause a new rope to break in test conditions. The sale working load of a rope in good condition can be calculated.

the rope is to be used (in 15).

Cutar A large prop made by taisting together these lengths of three-stand one; cable is usually 5-lad in 10 together three lengths of three-stand one; cable is usually 5-lad in 10 together large large large

CROSSING TURN A circle of rope made by crossing a rope over itself (p. 20).

DECK QUEETS Circles of rope used to play a game on board ship in which the circles are thrown over a fixed peg.

ELESTICATED CORD See shock cord.
Ext. 1 A hole in a knot. 2 The hole inside a circle of rope. 3 A permanent loop made at the end of a length of rope. 4 The opening at the end of a hook through which lishing line is threaded.

Fig. A pointed tool made from wood used for separating strands of rope. Fixareiso runns Additional turns made across lashing, whipping, or seizing turns. Frapping turns are used to tighten the previous layer of turns.

HAD HIGH A CITICE of rope major around an object. The circle is kept in place by taking one end of the rope across and at right angles to the other end. HALVARD A rope used for the taking or lowering of salls on a ship. HARD-AND ROPE Three-strand rope that has

HEWING LINE A light line that is attached to a mooring rope. It is thrown from a boa and used to haul a mooring rope ashore.

HOLDFAST Any fitting or fixed object to which a rope under strain can be attached

nade with a twisted core (i traided sheath (mantel).

LND ROPE Rope formed by twisting strands of yarn together (p. 10). LARGE-DIAMETER ROPE Rope that is about 24 mm in diameter or larger. LASH: LASHING To secure two or more

LEAD The number of strands used to

LOOP A circle of rope made by bringing MARLINESPIKE A slim, pointed metal cone

S-LAID ROPE Laid rope with twists following Stize stizing To join two ropes or two SHOCK CORD Rope with a very high degree

WHIPPING TWINE Thin line, often made of

Z-LND nore Laid rope with twists following

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